

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
3 Hole Drilling	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Acrylic Cutting	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Administrative Services, All Kinds	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Admission Kits	Ripon	Fond du Lac	Diverse Options, Inc.	Deb Winkler	do_dwinkler@yahoo.com	920-745-3409	www.diverseoptions.org
Anti-Fatigue Mats - 2	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Anti-Fatigue Mats - 3	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Anti-Fatigue Mats - 4	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Aprons	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Bill Peterson	bpeterson@crind.org	715-726-7822	www.crind.org
Assembling	Superior	Douglas	Superior Vocations Center, Inc.	Toby Johnson	svcinc.pam@superiorvactions.com	715.392.6171	
Assembly	Barron	Barron	Barron County Developmental Disabilities Services	Janell Sacharski	janell.bcdds@chibardun.net	715-537-5341	
Assembly	Berlin	Green Lake	Fox River Industries	Becky Voeltner	rvoeltner@co.green-lake.wi.us	920-361-3484	www.co.green-lake.wi.us
Assembly	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Assembly	Elkhorn	Walworth	VIP Services, Inc.	Rob Likes	roblikes@vipservices-inc.org	262-723-4043	www.vipservices-inc.org
Assembly	Gillett	Oconto	New View Industries	Jean Monroe	jean.monroe@co.oconto.wi.us	920-855-2128	www.nvindustries.org
Assembly	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com
Assembly	Janesville	Rock	Riverfront Activity Center, Inc.	Lynda Mather	lynda.mather@riverfrontinc.org	608-757-0909	www.riverfrontinc.org
Assembly	Jefferson	Jefferson	St. Coletta of Wisconsin	Robert A. Schmidt	Bschmidt@StColettaWI.Org	920-220-0451	www.stcolettawi.org
Assembly	Manawa	Waupaca	Waupaca County Industries	Gene Ruppert	Gene.Ruppert@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustriesWCI/tabid/486/Default.aspx
Assembly	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Assembly	Marinette	Marinette	Goodwill Industries of Northern WI & Upper MI Inc	Debbie Chevalier	dchevalier@gwmarinette.org	715-732-0563 ext 1124	
Assembly	Mineral Point	Iowa	Hodan Center	Tom Schmit	tschmit@hodancenter.org	608-987-3336	www.hodancenter.org
Assembly	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com
Assembly	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Assembly	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcncr.org	608-326-6486	www.pdcopportunitycenter.org
Assembly	Racine	Racine	Careers Industries, Inc.	Gary Goodsell	gary@careersindustries.com	(262) 752-4100	www.careersindustries.com
Assembly	Rhineland	Oneida	Headwaters Inc.	Mike Piazza	mpiazza@headwatersinc.org	(715) 369-1337	www.headwatersinc.org
Assembly	Sheboygan	Sheboygan	RCS Empowers Inc	Joe Heidemann	jheidemann@rcspkg.com	920 458 8740 ext 214	www.rcspkg.com
Assembly	Tomah	Monroe	Handishop Industries	Roy Gilbertson	rgilbertson@handishop.org	608-372-3289	www.handishop.org
Assembly	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Assembly	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Assembly	West Allis	Milwaukee	Industries for the Blind, Inc.	Mary Schissel	Mary.Schissel@ibwmlw.com	414-778-3080	www.ibmilw.com
Assembly	West Bend	Washington	The Threshold Incorporated	Laura Paepke	lpaepke@thresholdinc.org	262-338-0030 x410	www.thresholdinc.org
Assembly (Product)	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	cs Summers@odcinc.com	715-387-1161	www.odcinc.com
Assembly and Packaging	Balsam Lake	Polk	Endeavors Adult Development Center, Inc.	Diana Manning	dmanning@endeavorsadc.org	715.485.8764	www.endeavorsadc.org
Assembly Line Services	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Assembly Line Services	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Assembly Line Services	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Assembly Services	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Bill Peterson	bpeterson@crind.org	715-726-7822	www.crind.org
Assembly Services	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Assembly Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Assembly Services	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Assembly Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Assembly Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Assembly Services	Sturgeon Bay	Door	Sunshine House Inc	David Swingen	dswingen@doorpi.net	920-743-7943	www.sunshinehouseinc.org
Assembly Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Assembly/Packaging	Menomonie	Dunn	Indianhead Enterprises, Inc	Mike Beaupre	mike@indianheadenterprises.com	715-232-6460	www.indianheadenterprises.com

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Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Assembly-Packaging	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Assembley	Chilton	Calumet	New Hope Center Inc	Joseph Weidensee	jweidensee@newhopeinc.org	920-849-9351	www.newhopeinc.org
Auto Bagging	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Auto Bagging	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Auto Bagging	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Auto Bagging	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Auto/Manual Bagging	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Automatic Bagging	Sheboygan	Sheboygan	RCS Empowers Inc	Joe Heidemann	jheidemann@rcspkg.com	920 458 8740 ext 214	www.rcspkg.com
Award Plaques	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Badges, Buttons, Emblems, and ID Cards, Celluloid and Plastic: Student, Faculty, Membership, Employee, etc.	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Badges, Emblems, Name Tags	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Bag Sealing	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Bag Sealing	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Bagging	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Bagging	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com
Bagging	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Bagging Services	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Bagging Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bagging Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bagging Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bagging Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bagging, Packaging	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Joe Meyer	joe.meyer@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
Banding	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Banding	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Bar Code Printing	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Bindery Services	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Bindery Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bindery Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bindery Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bindery Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bindery Services	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Bliaster Card Packaging	Jefferson	Jefferson	St. Coletta of Wisconsin	Robert A. Schmidt	BSchmidt@StColettaWI.Org	920-220-0451	www.stcolettawi.org
Bliaster Card Packaing	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Bliaster Packaging	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bliaster Packaging	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Bliaster Packaging	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcctr.org	608-326-6486	www.pdcopportunitycenter.org
Bliaster Packaging	Racine	Racine	Careers Industries, Inc.	Gary Goodsell	gary@careersindustries.com	(262) 752-4100	www.careersindustries.com
Bliaster Packaging	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bliaster Packaging	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Bliaster Packaging	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com

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Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Blister Packing	Chilton	Calumet	New Hope Center Inc	Joseph Weidensee	jweidensee@newhopeinc.org	920-849-9351	www.newhopeinc.org
Boxing	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com
Boxing	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Boxing	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Boxing	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Boxing	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Broom Manufacturing	West Allis	Milwaukee	Industries for the Blind, Inc.	Mary Schissel	Mary.Schissel@ibwmlw.com	414-778-3080	www.ibmlw.com
Brush Manufacturing	West Allis	Milwaukee	Industries for the Blind, Inc.	Mary Schissel	Mary.Schissel@ibwmlw.com	414-778-3080	www.ibmlw.com
Bulk Mailing	Superior	Douglas	Challenge Center, Inc.	Debra Gergen	DGergen@Challenge-Center.org	715 394-2771	www.Challenge-Center.org
Bulk Mailings	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Bulk Mailings	Gillett	Oconto	New View Industries	Jean Monroe	jean.monroe@co.oconto.wi.us	920-855-2128	www.nvindustries.org
Bulk Mailings	Jefferson	Jefferson	St. Coletta of Wisconsin	Robert A. Schmidt	BSchmidt@StColettaWI.Org	920-220-0451	www.stcolettawi.org
Bulk Mailings	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Bulk Packaging	Milwaukee	Milwaukee	Eisenhower Center, Inc.	Deborah Cabanatuan	cabanatuand@eisenhowercenter.org	414-353-8480	www.eisenhowercenter.org
Bundle Wrapping Services	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Bundle Wrapping Services	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcctr.org	608-326-6486	www.pdcopportunitycenter.org
Business Cards Printed	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Buttons	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Cable Assembly Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Cable Assembly Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Cable Assembly Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Cable Assembly Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Cable Stripping	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Cafeteria and Restaurant Services	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Call Center Services - Incoming/Outgoing	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Candle Production	West Allis	Milwaukee	Industries for the Blind, Inc.	Mary Schissel	Mary.Schissel@ibwmlw.com	414-778-3080	www.ibmlw.com
Cass Certifying Data	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Catering	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Catering	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Dan Moris	dmoris@opcctr.org	608-326-0645	http://kitchen.pdcopportunitycenter.org
Catering	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Catering Services	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Catering Services	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
CD and DVD Duplication	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
CD Cases - Clear Clam Shell	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
CD Cases - Clear Slim	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
CD Cases - Colored Clam Shell	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
CD Cases - Colored Slim	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
CD/DVD Case Storage Box	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com

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Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
CD/DVD Cleaner	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Certified Weed Control	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	ikaminski@curative.org	414-257-4057	www.curative.org
Clam Shell Packing	Milwaukee	Milwaukee	Eisenhower Center, Inc.	Deborah Cabanatuan	cabanatuand@eisenhowercenter.org	414-353-8480	www.eisenhowercenter.org
Clamshell Packaging	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Clamshell Packaging	Jefferson	Jefferson	St. Coletta of Wisconsin	Robert A. Schmidt	Bschmidt@StColettaWI.Org	920-220-0451	www.stcolettawi.org
Clamshell Packaging	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Clamshell Packaging	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Clamshell Packaging	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Clamshell Packaging	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Clamshell Packaging	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Classroom Rental	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Dan Moris	dmoris@opcncr.org	608-326-0644	http://kitchen.pdcopportunitycenter.org
Cleaning of Roadside Park (Rest Stop) Areas Including Privy Vaults, Septic Tanks and Trash Cans	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Cleaning/Janitorial Services	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
CNC Machining	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Ron Howski or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
CNC Milling	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Ron Howski or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
CNC Router cutting	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com
CNC Routing	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	neal@lecdc.org	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
CNC Turning	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Ron Howski or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Cob Corn Squirrel Food (4 & 6 lb bags)	Berlin	Green Lake	Fox River Industries	Becky Voeltner	rvoeltner@co.green-lake.wi.us	920-361-3484	www.co.green-lake.wi.us
Cold Storage	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com
Cold/Frozen Storage	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Dan Moris	dmoris@opcncr.org	608-326-0647	http://kitchen.pdcopportunitycenter.org
Collating	Beaver Dam	Dodge	Green Valley Enterprises, Inc.	Jim Engel	jengel@gveinc.org	920-887-4282	http://www.gveinc.org/
Collating	Green Bay	Brown	Aspiro, Inc.	Paul Cantwell	pcantwell@aspiroinc.org	920-593-4370	www.aspiroinc.org
Collating	Green Bay	Brown	N.E.W Curative Rehabilitation Inc	Lisa Steffen	jbloor@newcurative.org	1-920-593-3537	www.newcurative.org
Collating	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com
Collating	Jefferson	Jefferson	St. Coletta of Wisconsin	Robert A. Schmidt	Bschmidt@StColettaWI.Org	920-220-0451	www.stcolettawi.org
Collating	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Collating	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	ustriesWCI/tabid/486/Default.aspx
Collating	and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Collating	Mineral Point	Iowa	Hodan Center	Tom Schmit	tjschmit@hodancenter.org	608-987-3336	www.hodancenter.org
Collating	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com
Collating	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Collating	Phillips	Price	Counseling and Development Center, Inc.	Donald Yahn	dyahncdc@hotmail.com	715-339-3966	
Collating	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcncr.org	608-326-6486	www.pdcopportunitycenter.org
Collating	Shawano	Shawano	Lakeland Industries	Pat Magee	pat.magee@co.shawano.wi.us	715-526-5547	
Collating	Superior	Douglas	Superior Vocations Center, Inc.	Toby Johnson	svcinc.pam@superiorvactions.com	715.392.6171	
Collating	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Collating / Labeling	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Collating Services	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Collating Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Collating Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Collating Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Collating Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Collating/Mailing	Marinette	Marinette	Goodwill Industries of Northern WI & Upper MI Inc	Debbie Chevalier	dchevalier@gwmarinette.org	715-732-0563 ext 1124	
Collation	Sheboygan	Sheboygan	RCS Empowers Inc	Joe Heidemann	jheidemann@rcspkq.com	920 458 8740 ext 214	www.rcspkq.com
Collating Services	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Bill Peterson	bpeterson@crind.org	715-726-7822	www.crind.org
Color Copies	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Commercial Cleaning	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Commercial Lawn Services	Medford	Taylor	Black River Industries, Inc.	Teri Duellman	tduellman@blackriverindustries.org	715-748-2950	www.blackriverindustries.org
Commercial Meal Preparation	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Mary Hart	mary.hart@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
Commerical Sewing	Medford	Taylor	Black River Industries, Inc.	Teri Duellman	tduellman@blackriverindustries.org	715-748-2950	www.blackriverindustries.org
Community Based Job Crews	Balsam Lake	Polk	Endeavors Adult Development Center, Inc.	Diana Manning	dmanning@endeavorsadc.org	715.485.8764	www.endeavorsadc.org
Confidential Document Destruction Service	Lancaster	Grant	Southwest Opportunities Center, Inc.	Heather McLean	hmclean@socinc.org	608-723-6659	www.socinc.org
Confidential Paper Shredding	Superior	Douglas	Challenge Center, Inc.	Debra Gergen	DGergen@Challenge-Center.org	715 394-2771	www.Challenge-Center.org
Conformal Spray Coating	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Container Processing	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Contract Packaging	Green Bay	Brown	Aspiro, Inc.	Paul Cantwell	pcantwell@aspiroinc.org	920-593-4370	www.aspiroinc.org
Contract Sewing	Green Bay	Brown	Aspiro, Inc.	Paul Cantwell	pcantwell@aspiroinc.org	920-593-4370	www.aspiroinc.org
Convention Badges and Name Tags, Adhesive Back	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Convention Badges and Name Tags, Nonadhesive type	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Converting	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustries/WCI/tabid/486/Default.aspx
Cookie and Muffin Mixes	Mineral Point	Iowa	Hodan Center, Inc./ Wisconsin Innovation Kitchen	Annette Pierce	apierce@hodancenter.org	608-987-3558	www.wi.innovationkitchen.org
Cookies Homemade	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Co-Packing	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Dan Moris	dmoris@opcncr.org	608-326-0642	http://kitchen.pdcopportunitycenter.org
Copying	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Copying Services (Reproduction)	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Countertop Spacer Boards	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Counting	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Counting	Gillett	Oconto	New View Industries	Jean Monroe	jean.monroe@co.oconto.wi.us	920-855-2128	www.nvindustries.org
Counting	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustries/WCI/tabid/486/Default.aspx
Crates	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Creative Sign Boards	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
CSA Garden	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Custodial Services	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Custodial Services	Medford	Taylor	Black River Industries, Inc.	Teri Duellman	tduellman@blackriverindustries.org	715-748-2950	www.blackriverindustries.org
Custom Gift Baskets and Boxes	Lancaster	Grant	Southwest Opportunities Center, Inc.	Heather McLean	hmclean@socinc.org	608-723-6659	www.socinc.org
Cut Fiberglass Mat	Wausaukee	Marinette	Wausaukee Enterprises, Inc.	Cheryl Stumbris	weiworkshop@centurytel.net	715-856-5441	http://www.wausaukee.com/WausaukeeEnterprises.htm
Cut Foam Mat	Wausaukee	Marinette	Wausaukee Enterprises, Inc.	Cheryl Stumbris	weiworkshop@centurytel.net	715-856-5441	http://www.wausaukee.com/WausaukeeEnterprises.htm
Data processing	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Data Processing	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	ikaminski@curative.org	414-257-4057	www.curative.org
Day Services	Mt. Horeb	Dane	Madison Area Rehabilitation Centers Inc., MARC Mt. Horeb	Sara Herman	sherman@marc-inc.org	608-437-5998	www.marc-inc.org/

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Deburring	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Deburring	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Deburring	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Deburring	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Desktop Computer Privacy Filters	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Diagnostic Reagents and Supplies	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Die Cutting	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Disassembly	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.Kanduindustries.com
Disassembly	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Dis-Assembly	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Dis-Assembly (Product)	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Disassembly-Repackaging	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Disassembly-Repackaging	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Disassembly-Repackaging	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Disassembly-Repackaging	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Disassembly-Repackaging	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Display Assembly	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Display Assembly	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Display Assembly	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Display Assembly	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Display Assembly	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Display Assembly	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Display Assembly	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Document Destruction	Green Bay	Brown	Cerebral Palsy, Inc	Julie Tetzlaff	JTetzlaff@cp-center.org	920-337-1122	www.cp-center.org
Document Destruction	Janesville	Rock	Riverfront Activity Center, Inc.	Lynda Mather	lynda.mather@riverfrontinc.org	608-757-0909	www.riverfrontinc.org
Document Destruction	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Document Destruction Services and Containers	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Document Shredding	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Document Shredding	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Document Shredding	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Document Shredding	Medford	Taylor	Black River Industries, Inc.	Teri Duellman	tduellman@blackriverindustries.org	715-748-2950	www.blackriverindustries.org
Door Components	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Drilling	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Drilling	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Drilling	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Drilling	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Dry Food Storage	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Dan Moris	dmoris@opcctr.org	608-326-0646	http://kitchen.pdcopportunitycenter.org
Electronic Assembly	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Electronic Assembly	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Electronic Assembly	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Electronic Assembly	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Electronic Assembly	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Electronic Recycling	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Electronics Recycling	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Joe Meyer	joe.meyer@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
End-to-End Fulfillment Services	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Entry Mats - Scraper - 2	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Entry Mats - Scraper - 3	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Entry Mats - Scraper - 4	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Entry Mats - Scraper/Wiper - 2	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Entry Mats - Scraper/Wiper - 3	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Entry Mats - Scraper/Wiper - 4	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Entry Mats - Wiper - 2	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Entry Mats - Wiper - 3	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Entry Mats - Wiper - 4	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Envelope Printing	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Envelope, Plain, Stock Sizes	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Envelopes, Plain, Special (Colored wove, White wove)	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Envelopes, Recycled Paper	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Envelopes, Shipping and Mailing	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Envelopes: Clasp, String, etc.	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Envelopes: Seed, Metal or Plastic Closure	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Fasteners	Sheboygan	Sheboygan	RCS Empowers Inc	Mary Leahy	mleahy@rcspkg.com	920 458 8261 ext 2406	www.rcspkg.com
Fasteners (For Badges, etc.): Metal, Plastic, etc.	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Finishing Services	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Fire Starters	Watertown	Jefferson	Bethesda Lutheran Communities	Pete Schloesser	pete.schloesser@mailblc.org	920.261.6097	www.bethesdalutherancommunities.org
Fishing Lures	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Floor Scrubber (Machine) Pads	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Folding	Beaver Dam	Dodge	Green Valley Enterprises, Inc.	Jim Engel	jengel@gveinc.org	920-887-4282	http://www.gveinc.org/
Folding	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Folding	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com
Folding	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustriesWCI/tabid/486/Default.aspx
Folding	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Folding	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Folding	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Folding	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Food Packaging	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Food Packaging	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com
Food Packaging	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Food Packaging	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Food Packaging	Superior	Douglas	Challenge Center, Inc.	Debra Gergen	DGergen@Challenge-Center.org	715 394-2771	www.Challenge-Center.org
Food Packaging	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Food Processing	Mineral Point	Iowa	Hodan Center, Inc./ Wisconsin Innovation Kitchen	Annette Pierce	apierce@hodancenter.org	608-987-3558	www.wi.innovationkitchen.org
Food Service	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Food Services	Medford	Taylor	Black River Industries, Inc.	Stacey Rieck	srieck@blackriverindustries.org	715-748-2950	www.blackriverindustries.org
Forms Printing (Not Continuous)	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Frozen Pizza Products	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Julie Wetzel	julie.wetzel@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
Fulfillment	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Fulfillment	Elkhorn	Walworth	VIP Services, Inc.	Rob Likes	roblikes@vip-services-inc.org	262-723-4043	www.vip-services-inc.org
Fulfillment	Mineral Point	Iowa	Hodan Center	Tom Schmit	tjschmit@hodancenter.org	608-987-3336	www.hodancenter.org
Fulfillment	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com
Fulfillment	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Fulfillment	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Fulfillment	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Fulfillment Services	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Fulfillment Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Fulfillment Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Fulfillment Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Fulfillment Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Fulfillment Services, End-to-End	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Joe Leonard, or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Furniture Refinishing	Superior	Douglas	Superior Vocations Center, Inc.	Toby Johnson	svcinc.pam@superiorvactions.com	715.392.6171	
Furniture, Wood	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Game Production	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Garden Planting/Maintenance	Superior	Douglas	Challenge Center, Inc.	Debra Gergen	DGergen@Challenge-Center.org	715 394-2771	www.Challenge-Center.org
Gasket Punching	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
General Assembly	Green Bay	Brown	Aspiro, Inc.	Paul Cantwell	pcantwell@aspiroinc.org	920-593-4370	www.aspiroinc.org
Gloves	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Bill Peterson	bpeterson@crind.org	715-726-7822	www.crind.org
Gloves	Racine	Racine	Lakeside Curative Services	Ben Coley	coleyb@lakesidecurative.com	262-598-0098	www.lakesidecurative.com
Graphic Desing	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Greenhouse Grown Tomatoes/Peppers	Superior	Douglas	Challenge Center, Inc.	Debra Gergen	DGergen@Challenge-Center.org	715 394-2771	www.Challenge-Center.org
Greeting Cards	Marinette	Marinette	Goodwill Industries of Northern WI & Upper MI Inc	Tammy Francour	tfrancour@gwmarinette.org	906-639-3508	
Grommeting	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Grommeting Services	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Bill Peterson	bpeterson@crind.org	715-726-7822	www.crind.org
Grommeting Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Grommeting Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Grommeting Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Grommeting Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Grounds Maintenance	Rhineland	Oneida	Headwaters Inc.	Mike Piazza	mpiazza@headwatersinc.org	(715) 369-1337	www.headwatersinc.org
Grounds Maintenance - Mowing, Edging, Plant (not trees) Trimming, Etc.	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Grounds Maintenance - Mowing, Edging, Plant (not trees) Trimming, Etc.	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Grounds Maintenance: Mowing, Edging, Plant (Not Tree) Trimming, etc.	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Groundskeeping	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustriesWCI/tabid/486/Default.aspx
Groundskeeping	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Hand and Rush Canning	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Hand Assembly	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Hand Assembly	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hand Assembly	Milwaukee	Milwaukee	Eisenhower Center, Inc.	Deborah Cabanatuan	cabanatuand@eisenhowercenter.org	414-353-8480	www.eisenhowercenter.org
Hand Assembly	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Hand Assembly	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hand Assembly	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hand Assembly	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hand Collating	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Hand Collating	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Hand Gluing	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Hand Gluing	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Hand Inserting	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Hand Packaging	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Hand Packaging	Jefferson	Jefferson	St. Coletta of Wisconsin	Robert A. Schmidt	Bschmidt@StColettaWI.Org	920-220-0451	www.stcolettawi.org
Hand Packaging	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Hand Packaging	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcncr.org	608-326-6486	www.pdcopportunitycenter.org
Hand Packaging	Shawano	Shawano	Lakeland Industries	Pat Magee	pat.magee@co.shawano.wi.us	715-526-5547	
Hand Soldering	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hand Soldering	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hand Soldering	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hand Soldering	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hand Sorting	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Hand Sorting	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Hand Sorting	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcncr.org	608-326-6486	www.pdcopportunitycenter.org
Handpackaging	Green Bay	Brown	N.E.W Curative Rehabilitation Inc	John Bloor Lisa Steffen	jbloor@newcurative.org lsteffen@newcurative.org	1-920-593-3500 1-920-593-3536	www.newcurative.org

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Hardware Kits	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Hardware Kits	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hardware Kits	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hardware Kits	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hardware Kits	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hardware Packaging	Wausaukee	Marinette	Wausaukee Enterprises, Inc.	Cheryl Stumbris	weiworkshop@centurytel.net	715-856-5441	http://www.wausaukee.com/WausaukeeEnterprises.htm
Heat Sealing	Chilton	Calumet	New Hope Center Inc	Joseph Weidensee	jweidensee@newhopein.org	920-849-9351	www.newhopeinc.org
Heat Sealing	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Heat Sealing	Milwaukee	Milwaukee	Eisenhower Center, Inc.	Deborah Cabanatuan	cabanatuand@eisenhowercenter.org	414-353-8480	www.eisenhowercenter.org
Heat Sealing	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Heat Sealing	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Heat Sealing	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcntr.org	608-326-6486	www.pdcopportunitycenter.org
Heat Sealing	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Heat Sealing	Rhinelander	Oneida	Headwaters Inc.	Mike Piazza	mpiazza@headwatersinc.org	(715) 369-1337	www.headwatersinc.org
Heat Sealing	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Heat Sealing	Shawano	Shawano	Lakeland Industries	Pat Magee	pat.magee@co.shawano.wi.us	715-526-5547	
Heat Sealing	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Heat Sealing	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Heat Shrink	Beaver Dam	Dodge	Green Valley Enterprises, Inc.	Jim Engel	jengel@gveinc.org	920-887-4282	http://www.gveinc.org/
Hedge Trimming	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
High Speed CNC Drill and Tap	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Ron Howski or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
High Speed Shrink Wrapping	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
High Speed Shrink Wrapping	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
High Speed Shrink Wrapping	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
High Speed Shrink Wrapping	Sheboygan	Sheboygan	RCS Empowers Inc	Joe Heidemann	jheidemann@rcspkg.com	920 458 8740 ext 214	www.rcspkg.com
High Speed Shrink Wrapping	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Holiday Cards	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Hot / Cold Gluing	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Hot Gluing	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Hot Gluing	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hot Gluing	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hot Gluing	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Hot Gluing	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Human Services, Case Management	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Human Services, Day Care (Adult)	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Human Services, Homemaker	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Human Services, Housekeeping Services	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Human Services, Personal Care Services	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Human Services, Support Services	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Human Services, Correctional	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Hytronic Cutting	Sheboygan	Sheboygan	RCS Empowers Inc	Joe Heidemann	jheidemann@rcspkg.com	920 458 8740 ext 214	www.rcspkg.com
ID Keyway or Spline Broaching	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Ron Howski or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Incoming Call Center Services - Customer Service	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Incoming Call Services - Answering Services	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Incoming Call Services - Automatic Call Distribution (ACD)	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Incoming Call Services - Help Desk Services	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Incoming Call Services - Information Hotline Services	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Incoming Call Services - Order Processing & Fulfillment	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Industrial Sewing	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Industrial Sewing	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Industrial Sewing	Rhineland	Oneida	Headwaters Inc.	Mike Piazza	mpiazza@headwatersinc.org	(715) 369-1337	www.headwatersinc.org
Industrial Sewing	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Industrial Sewing	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Ink-Jetting	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Ink-Jetting	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Ink-Jetting	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Ink-Jetting	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Ink-Jetting	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Inserting	Beaver Dam	Dodge	Green Valley Enterprises, Inc.	Jim Engel	jengel@gveinc.org	920-887-4282	http://www.gveinc.org/
Inserting	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustries/WCI/tabid/486/Default.aspx
Inspecting	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Inspecting	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustries/WCI/tabid/486/Default.aspx
Inspecting / Sorting	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Inspection	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Inspection	Mineral Point	Iowa	Hodan Center	Tom Schmit	tjschmit@hodancenter.org	608-987-3336	www.hodancenter.org
Inspection	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Inspection	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcntr.org	608-326-6486	www.pdcopportunitycenter.org
Inspection	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Inspection	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Inspection	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Inspection of Products	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Inspection of Products	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Inspection of Products	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Inspection of Products	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Inspection of Products	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Inventory Control	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Inventory Control	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Inventory Control	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Inventory Control	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
i-Phone Privacy Filters	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Jams	Mineral Point	Iowa	Hodan Center, Inc./ Wisconsin Innovation Kitchen	Annette Pierce	apierce@hodancenter.org	608-987-3558	www.wi.innovationkitchen.org
Janitorial	Berlin	Green Lake	Fox River Industries	Becky Voeltner	rvoeltner@co.green-lake.wi.us	920-361-3484	www.co.green-lake.wi.us
Janitorial	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Jason Rehbein	jrehbein@crind.org	715-726-7822	www.crind.org
Janitorial	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Janitorial	Elkhorn	Walworth	VIP Services, Inc.	Max Dodson	MaxDodson@vipservices-inc.org	262-723-4043	www.vipservices-inc.org
Janitorial	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Joe Meyer	joe_meyer@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
Janitorial	Janesville	Rock	Riverfront Activity Center, Inc.	Lynda Mather	lynda.mather@riverfrontinc.org	608-757-0909	www.riverfrontinc.org
Janitorial	Lancaster	Grant	Southwest Opportunities Center, Inc.	Heather McLean	hmclean@socinc.org	608-723-6659	www.socinc.org
Janitorial	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Janitorial	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustriesWC/tabid/486/Default.aspx
Janitorial	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Janitorial	Marinette	Marinette	Goodwill Industries of Northern WI & Upper MI Inc	Kelly Guy	kguy@gwmarinette.org	715-732-0563 ext 1107	
Janitorial	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com
Janitorial	New Richmond	St. Croix	St. Croix Industries	Sonya Skramstad	sonyas@co.saint-croix.wi.us	715-246-8299	www.stcroixind.org
Janitorial	Rhineland	Oneida	Headwaters Inc.	Mike Piazza	mpiazza@headwatersinc.org	(715) 369-1337	www.headwatersinc.org
Janitorial	Sheboygan	Sheboygan	RCS Empowers Inc	Monica Senkbeil	mсенkbeil@rcspkg.com	920 458 8261 ext 1344	www.rcspkg.com
Janitorial	Superior	Douglas	Superior Vocations Center, Inc.	Toby Johnson	svcinc.pam@superiorvactions.com	715.392.6171	
Janitorial	Tomah	Monroe	Handishop Industries	Joe Giertych	jgiertych@handishop.org	608-372-3289	www.handishop.org
Janitorial	West Bend	Washington	The Threshold Incorporated	Davi Alliet	dalliet@thresholdinc.org	262-338-1188 x243	www.thresholdinc.org
Janitorial Services	Balsam Lake	Polk	Endeavors Adult Development Center, Inc.	Diana Manning	dmanning@endeavorsadc.org	715.485.8764	www.endeavorsadc.org
Janitorial Services	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Janitorial Services	Milwaukee	Milwaukee	Milwaukee Center for Independence	Jen Vandenberg	jennifer.vandenberg@mcfi.net	414-937-2124	www.mcfi.net
Janitorial, Custodial Service	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Janitorial/Custodial	Sturgeon Bay	Door	Sunshine House Inc	David Swingen	dswingen@doorpi.net	920-743-7943	www.sunshinehouseinc.org
Kit Assembly	Shawano	Shawano	Lakeland Industries	Pat Magee	pat_magee@co.shawano.wi.us	715-526-5547	
Kit Assembly	Wausaukee	Marinette	Wausaukee Enterprises, Inc.	Cheryl Stumbris	weiworkshop@centurytel.net	715-856-5441	http://www.wausaukee.com/WausaukeeEnterprises.htm
Kit Building	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Kit Building	Milwaukee	Milwaukee	Eisenhower Center, Inc.	Deborah Cabanatuan	cabanatuand@eisenhowercenter.org	414-353-8480	www.eisenhowercenter.org
Kitchen Rental	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Dan Moris	dmoris@opcncr.org	608-326-0643	http://kitchen.pdcopportunitycenter.org
Kitting	Elkhorn	Walworth	VIP Services, Inc.	Rob Likes	roblikes@vipservices-inc.org	262-723-4043	www.vipservices-inc.org
Kitting	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Kitting	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com

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Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Kitting	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Kitting	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Kitting	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcncr.org	608-326-6486	www.pdcopportunitycenter.org
Kitting	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Kitting	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Kitting	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Kitting	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Kitting	West Bend	Washington	The Threshold Incorporated	Laura Paepke	lpaepe@thresholdinc.org	262-338-0030 x410	www.thresholdinc.org
Kitting - Bag or Box	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Labeling	Beaver Dam	Dodge	Green Valley Enterprises, Inc.	Jim Engel	jengel@gveinc.org	920-887-4282	http://www.gveinc.org/
Labeling	Chilton	Calumet	New Hope Center Inc	Joseph Weidensee	jweidensee@newhopeinc.org	920-849-9351	www.newhopeinc.org
Labeling	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Labeling	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Labeling	Gillett	Oconto	New View Industries	Jean Monroe	jean_monroe@co_oconto.wi.us	920-855-2128	www.nvindustries.org
Labeling	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Labeling	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustries/WCI/tabid/486/Default.aspx
Labeling	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Labeling	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Labeling	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Labeling	Mineral Point	Iowa	Hodan Center	Tom Schmit	tjschmit@hodancenter.org	608-987-3336	www.hodancenter.org
Labeling	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcncr.org	608-326-6486	www.pdcopportunitycenter.org
Labeling	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Labeling	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Labeling	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Labeling	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Labeling and Header Card Placement	Milwaukee	Milwaukee	Eisenhower Center, Inc.	Deborah Cabanatuan	cabanatuand@eisenhowercenter.org	414-353-8480	www.eisenhowercenter.org
Landscaping	Superior	Douglas	Superior Vocations Center, Inc.	Toby Johnson	svcinc.pam@superiorvacations.com	715.392.6171	
Landscaping	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Landscaping	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Laptop Computer Privacy Filters	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Laser Non-Metallic Cut and Etching	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Ron Howski or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Lath	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Lawn Care	Elkhorn	Walworth	VIP Services, Inc.	Max Dodson	MaxDodson@vipservices-inc.org	262-723-4043	www.vipservices-inc.org
Lawn Care	Marinette	Marinette	Goodwill Industries of Northern WI & Upper MI Inc	Kelly Guy	kguy@gwmarinette.org	715-732-0563 ext 1107	
Lawn Maintenance - Mowing, Clean-up	Balsam Lake	Polk	Endeavors Adult Development Center, Inc.	Diana Manning	dmanning@endeavorsadc.org	715.485.8764	www.endeavorsadc.org
Lawn Maintenance	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Jason Rehbein	irehbein@crind.org	715-726-7822	www.crind.org
Lawn Maintenance	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Joe Meyer	joe.meyer@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
Letterheads Printed	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Light Assembly	Beaver Dam	Dodge	Green Valley Enterprises, Inc.	Jim Engel	jengel@gveinc.org	920-887-4282	http://www.gveinc.org/

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Light Assembly	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Joe Meyer	joe.meyer@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
Light Assembly	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Light Assembly	Medford	Taylor	Black River Industries, Inc.	Teri Duellman	tduellman@blackriverindustries.org	715-748-2950	www.blackriverindustries.org
Light Assembly	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Light Assembly	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Light Assembly	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Light Assembly	Watertown	Jefferson	Bethesda Lutheran Communities	Pete Schloesser	pete.schloesser@mailblc.org	920.261.6097	www.bethesdalutherancommunities.org
Light Assembly	Wausaukee	Marinette	Wausaukee Enterprises, Inc.	Cheryl Stumbris	weiworkshop@centurytel.net	715-856-5441	http://www.wausaukee.com/WausaukeeEnterprises.htm
Light Machining	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Light Machining	Marinette	Marinette	Goodwill Industries of Northern WI & Upper MI Inc	Debbie Chevalier	dchevalier@gwmarinette.org	715-732-0563 ext 1124	
Light Manufacturing	Green Bay	Brown	Aspiro, Inc.	Paul Cantwell	pcantwell@aspiroinc.org	920-593-4370	www.aspiroinc.org
Light Manufacturing	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustriesWC/tabid/486/Default.aspx
Light Manufacturing	Superior	Douglas	Superior Vocations Center, Inc.	Toby Johnson	svcinc.pam@superiorvactions.com	715.392.6171	
Light Manufacturing-Bench Assemblies	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Light Manufacturing-Kitting and Bagging	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Light Manufacturing-Packaging and Labeling	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Light Manufacturing-Product/Package Reclamation	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Mail Processing	Janesville	Rock	Riverfront Activity Center, Inc.	Lynda Mather	lynda.mather@riverfrontinc.org	608-757-0909	www.riverfrontinc.org
Mailing	Chilton	Calumet	New Hope Center Inc	Joseph Weidensee	jweidensee@newhopeinc.org	920-849-9351	www.newhopeinc.org
Mailing	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Mailing	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Mailing	Mineral Point	Iowa	Hodan Center	Tom Schmit	tjschmit@hodancenter.org	608-987-3336	www.hodancenter.org
Mailing	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Mailing	Superior	Douglas	Superior Vocations Center, Inc.	Toby Johnson	svcinc.pam@superiorvactions.com	715.392.6171	
Mailing	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Mailing Services	Elkhorn	Walworth	VIP Services, Inc.	Rob Likes	roblikes@vipservices-inc.org	262-723-4043	www.vipservices-inc.org
Mailing Services	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Joe Meyer	joe.meyer@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
Mailing Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Mailing Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Mailing Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Mailing Services	Sturgeon Bay	Door	Sunshine House Inc	Carrie Herlache	cherlache@doorpi.net	920-743-7943	www.sunshinehouseinc.org
Mailing Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Mailing Services	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Mailing Services - Folding, Inserting, Taping	Balsam Lake	Polk	Endeavors Adult Development Center, Inc.	Diana Manning	dmanning@endeavorsadc.org	715.485.8764	www.endeavorsadc.org
Mailing Services (Collating, Packaging, Sorting, Etc.)	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Mailing Services (Collating, Packaging, Sorting, Etc.)	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Mailing Services (Collating, Packaging, Sorting, Etc.)	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org

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Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Mailing Services (End to End, inc. Data Mgmt., Design Help, Mailing List Svcs)	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Mailing/Collating	Medford	Taylor	Black River Industries, Inc.	Teri Duellman	tduellman@blackriverindustries.org	715-748-2950	www.blackriverindustries.org
Mailings	Beaver Dam	Dodge	Green Valley Enterprises, Inc.	Jim Engel	jengel@gveinc.org	920-887-4282	http://www.gveinc.org/
Mailing Services	Wausaukee	Marinette	Wausaukee Enterprises, Inc.	Cheryl Stumbris	weiworkshop@centurytel.net	715-856-5441	http://www.wausaukee.com/WausaukeeEnterprises.htm
Manual Metal/Plastic Machining	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Ron Howski or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Manufacturing	Rhineland	Oneida	Headwaters Inc.	Mike Piazza	mpiazza@headwatersinc.org	(715) 369-1337	www.headwatersinc.org
Mattress Wood Foundations	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Memorial Flower Arrangements	Elkhorn	Walworth	VIP Services, Inc.	Rob Likes	roblikes@vip-services-inc.org	262-723-4043	www.vip-services-inc.org
Men's Green T-Shirts	Siren	Burnett	Diversified Services Center, Incorporated	April Close	dsi@sirentel.net	715-349-5724	http://dsi.portalstream.net/
Metal Bar & Tube Sawing	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Ron Howski or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Mil Spec Packaging Services	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Mop Handles	Algoma	Kewaunee	East Shore Industries, Inc.	Mary Browne	sales@algomamop.com	1-800-216-3478	www.eastshoreindustries.com
Mops	Algoma	Kewaunee	East Shore Industries, Inc.	Mary Browne	sales@algomamop.com	1-800-216-3478	www.eastshoreindustries.com
Mouse Pads	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Mulch/Compost Production Services	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Nursery Products Year Round - Vegetables and Flowers	Balsam Lake	Polk	Endeavors Adult Development Center, Inc.	Diana Manning	dmanning@endeavorsadc.org	715.485.8764	www.endeavorsadc.org
Oak Medical Patient Transfer Board	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Onsite Work Solutions	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Order Fulfillment	Janesville	Rock	Riverfront Activity Center, Inc.	Lynda Mather	lynda_mather@riverfrontinc.org	608-757-0909	www.riverfrontinc.org
Outgoing Call Services-Database Verification	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Outgoing Call Services-Lead Generations/Qualification	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Outgoing Call Services-List and Database Development	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Outgoing Call Services-Marketing or Customer Satisfaction Surveys	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Outgoing Call Services-Post Sale Customer Service	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Outgoing Call Services-Price Quoting	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Outgoing Call Services-Product Marketing	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Joe Leonard or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Oxford Shoes (Men's)-Department of Corrections	Merrill	Lincoln	Lincoln Industries	Charles E. George	cgeorge@co.lincoln.wi.us	715-539-2523	www.co.lincoln.wi.us
Packaging	Barron	Barron	Barron County Developmental Disabilities Services	Janell Sacharski	janell_bcds@chibardun.net	715-537-5341	
Packaging	Berlin	Green Lake	Fox River Industries	Becky Voeltner	rvoeltner@co.green-lake.wi.us	920-361-3484	www.co.green-lake.wi.us
Packaging	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Packaging	Elkhorn	Walworth	VIP Services, Inc.	Rob Likes	roblikes@vip-services-inc.org	262-723-4043	www.vip-services-inc.org
Packaging	Gillett	Oconto	New View Industries	Jean Monroe	jean.monroe@co.oconto.wi.us	920-855-2128	www.nvindustries.org
Packaging	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com
Packaging	Janesville	Rock	Riverfront Activity Center, Inc.	Lynda Mather	lynda_mather@riverfrontinc.org	608-757-0909	www.riverfrontinc.org
Packaging	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Packaging	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustries/WCI/tabid/486/Default.aspx
Packaging	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Packaging	Medford	Taylor	Black River Industries, Inc.	Teri Duellman	tduellman@blackriverindustries.org	715-748-2950	www.blackriverindustries.org
Packaging	Mineral Point	Iowa	Hodan Center	Tom Schmit	tjschmit@hodancenter.org	608-987-3336	www.hodancenter.org
Packaging	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com
Packaging	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Packaging	Phillips	Price	Counseling and Development Center, Inc.	Donald Yahn	dyahncdc@hotmail.com	715-339-3966	
Packaging	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcncr.org	608-326-6486	www.pdcopportunitycenter.org
Packaging	Racine	Racine	Careers Industries, Inc.	Gary Goodsell	gary@careersindustries.com	(262) 752-4100	www.careersindustries.com
Packaging	Rhineland	Oneida	Headwaters Inc.	Mike Piazza	mpiazza@headwatersinc.org	(715) 369-1337	www.headwatersinc.org
Packaging	Sheboygan	Sheboygan	RCS Empowers Inc	Joe Heidemann	jheidemann@rcspkg.com	920 458 8740 ext 214	www.rcspkg.com
Packaging	Superior	Douglas	Superior Vocations Center, Inc.	Toby Johnson	svcinc.pam@superiorvactions.com	715.392.6171	
Packaging	Tomah	Monroe	Handishop Industries	Roy Gilbertson	rgilbertson@handishop.org	608-372-3289	www.handishop.org
Packaging	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Packaging	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Packaging	West Bend	Washington	The Threshold Incorporated	Laura Paepke	lpaepke@thresholdinc.org	262-338-0030 x410	www.thresholdinc.org
Packaging and Wrapping Services	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Packaging and Wrapping Services (incl. Shrink Wrapping)	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Packaging Services	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Bill Peterson	bpeterson@crind.org	715-726-7822	www.crind.org
Packaging Services	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Packaging Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Packaging Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Packaging Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Packaging Services	Sturgeon Bay	Door	Sunshine House Inc	David Swingen	dswingen@doorpi.net	920-743-7943	www.sunshinehouseinc.org
Packaging Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Packaging/Bagging	Beaver Dam	Dodge	Green Valley Enterprises, Inc.	Jim Engel	jengel@gveinc.org	920-887-4282	http://www.gveinc.org/
Packaging/Labeling	Superior	Douglas	Challenge Center, Inc.	Debra Gergen	DGergen@Challenge-Center.org	715 394-2771	www.Challenge-Center.org
Packing	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com
Pad Printing	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Bill Peterson	bpeterson@crind.org	715-726-7822	www.crind.org
Pad Printing	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Pad Printing	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Pad Printing	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Pad Printing	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Paint Booth Filters	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Palletizing	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Palletizing	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Palletizing	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Palletizing	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Pallets	Shawano	Shawano	Lakeland Industries	Pat Magee	pat.magee@co.shawano.wi.us	715-526-5547	
Pallets	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csommers@odcinc.com	715-387-1161	www.odcinc.com
Pallets and Skids	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Panel Cutting	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Paper Converting	Gillett	Oconto	New View Industries	Jean Monroe	jean.monroe@co.oconto.wi.us	920-855-2128	www.nvindustries.org

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Paper Cutting	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Paper Cutting	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Paper Cutting, Drilling, Folding, Punching, Shredding, Trimming, etc.	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Parts Assembly	Superior	Douglas	Challenge Center, Inc.	Debra Gergen	DGergen@Challenge-Center.org	715 394-2771	www.Challenge-Center.org
PC Board Assembly	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
PC Board Assembly	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
PC Board Assembly	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
PC Board Assembly	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Pencils - Manufacturing	West Allis	Milwaukee	Industries for the Blind, Inc.	Mary Schissel	Mary.Schissel@ibwmlw.com	414-778-3080	www.ibwmlw.com
Pens, Ink - Manufacturing	West Allis	Milwaukee	Industries for the Blind, Inc.	Mary Schissel	Mary.Schissel@ibwmlw.com	414-778-3080	www.ibwmlw.com
People Transport: Wheelchair-Lift Equipped and Common Carrier	Balsam Lake	Polk	Endeavors Adult Development Center, Inc.	Diana Manning	dmanning@endeavorsadc.org	715.485.8764	www.endeavorsadc.org
Pet Casket	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Pet Cremation Box	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Pick & Pack	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Pickles	Mineral Point	Iowa	Hodan Center, Inc./ Wisconsin Innovation Kitchen	Annette Pierce	apierce@hodancenter.org	608-987-3558	www.wi.innovationkitchen.org
Picture Frames	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Pictures and Framed Art	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Pizza (Shelf Stable and Microwavable)	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Planting - Tree/Flowers, Etc. Bedwork - Mulching	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Plastic Banding	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Point of Purchase (POP) Displays	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Point of Purchase (POP) Displays	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Point of Purchase (POP) Displays	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Point of Purchase (POP) Displays	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Poly Bag Sealing	Jefferson	Jefferson	St. Coletta of Wisconsin	Robert A. Schmidt	Rschmidt@StColettaWI.Org	920-220-0451	www.stcolettawi.org
Poly Bagging	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Poly Bagging	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Poly Bagging	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Poly Bagging	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Poly Bagging	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Poly Bagging	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Poly Bagging	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Precision Weighing and Scale Counting	Milwaukee	Milwaukee	Eisenhower Center, Inc.	Deborah Cabanatuan	cabanatuand@eisenhowercenter.org	414-353-8480	www.eisenhowercenter.org
Printing	Berlin	Green Lake	Fox River Industries	Ed Schuh	eschuh@co.green-lake.wi.us	920-361-3484	www.co.green-lake.wi.us
Printing	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Printing	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Printing	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Printing	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Printing	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Printing	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Printing	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Printing on Recycled Stock	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Print-On-Demand Printing Services (Including Print and Distribute Services)	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
Production Services	Mt. Horeb	Dane	Madison Area Rehabilitation Centers Inc., MARC Mt. Horeb	Sara Herman	sherman@marc-inc.org	608-437-5998	www.marc-inc.org/
Promotion Bags	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Promotion Bags	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Promotional Buttons	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Joe Meyer	joe.meyer@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
Promotional Buttons	Shawano	Shawano	Lakeland Industries	Pat Magee	pat.magee@co.shawano.wi.us	715-526-5547	
Promotional Items	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Purchasing	Elkhorn	Walworth	VIP Services, Inc.	Rob Likes	roblikes@vipservices-inc.org	262-723-4043	www.vipservices-inc.org
QC Inspection	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
QC Inspection	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
QC Inspection	Phillips	Price	Counseling and Development Center, Inc.	Donald Yahn	dyahncdc@hotmail.com	715-339-3966	
QC Inspection	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcctr.org	608-326-6486	www.pdcopportunitycenter.org
QC Inspection	Racine	Racine	Careers Industries, Inc.	Gary Goodsell	gary@careersindustries.com	(262) 752-4100	www.careersindustries.com
QC Inspection	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
QC Inspection	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
QC Inspection	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Quality Sorting	Elkhorn	Walworth	VIP Services, Inc.	Rob Likes	roblikes@vipservices-inc.org	262-723-4043	www.vipservices-inc.org
Rainbow Packing	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Reclamation/Return Goods	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Recycling	Green Bay	Brown	Aspiro, Inc.	Paul Cantwell	pcantwell@aspiroinc.org	920-593-4370	www.aspiroinc.org
Rehabilitation Services	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Repack/Rework	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Repack/Rework	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Repack/Rework	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Repack/Rework	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Repack/Rework	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Repair	Mineral Point	Iowa	Hodan Center	Tom Schmit	tschmit@hodancenter.org	608-987-3336	www.hodancenter.org
Residential Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Robin Ugo	Rugo@varcinc.com	608-637-3934	www.varcinc.com

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Rest Area Maintenance (RAM)	Barron	Barron	Barron County Developmental Disabilities Services	Janell Sacharski	janell_bcds@chibardun.net	715-537-5341	
Rest Area Maintenance (RAM)	Elkhorn	Walworth	VIP Services, Inc.	Max Dodson	MaxDodson@vipservices-inc.org	262-723-4043	www.vipservices-inc.org
Rest Area Maintenance (RAM)	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Robin Ugo	Rugo@varcinc.com	608-637-3934	www.varcinc.com
Rest Area Maintenance (RAM)	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Robin Ugo	Rugo@varcinc.com	608-637-3934	www.varcinc.com
Rest Area Maintenance (RAM)	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Robin Ugo	Rugo@varcinc.com	608-637-3934	www.varcinc.com
Rest Area Maintenance (RAM)	Tomah	Monroe	Handishop Industries	Joe Giertych	jgiertych@handishop.org	608-372-3289	www.handishop.org
Rest Area Maintenance (RAM)	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Robin Ugo	Rugo@varcinc.com	608-637-3934	www.varcinc.com
Reverse Logistics	Elkhorn	Walworth	VIP Services, Inc.	Rob Likes	roblikes@vipservices-inc.org	262-723-4043	www.vipservices-inc.org
Re-Work	Elkhorn	Walworth	VIP Services, Inc.	Rob Likes	roblikes@vipservices-inc.org	262-723-4043	www.vipservices-inc.org
Re-work Projects	Milwaukee	Milwaukee	Eisenhower Center, Inc.	Deborah Cabanatuan	cabanatuand@eisenhowercenter.org	414-353-8480	www.eisenhowercenter.org
Rework/Inspection	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
RF Sealing	Milwaukee locations and Racine/Kenosha	Milwaukee	Goodwill of SE Wisconsin	Todd Krukowski	tkrukowski@goodwillsew.com	414.358.6598	www.goodwillsew.com
Riviting	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Safety Vests	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Bill Peterson	bpeterson@crind.org	715-726-7822	www.crind.org
Sanding / Grinding	Wausaukee	Marinette	Wausaukee Enterprises, Inc.	Cheryl Stumbris	weiworkshop@centurytel.net	715-856-5441	http://www.wausaukee.com/WausaukeeEnterprises.htm
Sanding and Buffing	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sanding and Buffing	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sanding and Buffing	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sanding and Buffing	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sauces and Relishes	Mineral Point	Iowa	Hodan Center, Inc./ Wisconsin Innovation Kitchen	Annette Pierce	apierce@hodancenter.org	608-987-3558	www.wi.innovationkitchen.org
Scale Counting	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Scented Candle Products	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Joe Meyer	joe_meyer@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
Screen and Pad Printing	Sheboygan	Sheboygan	RCS Empowers Inc	Joe Heidemann	jheidemann@rcspkg.com	920 458 8740 ext 214	www.rcspkg.com
Screen Printing	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Screen Printing	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Screen Printing/Heat Transfer	Chippewa Falls	Chippewa	Chippewa River Industries, Inc.	Bill Peterson	bpeterson@crind.org	715-726-7822	www.crind.org
Sealing	Gillett	Oconto	New View Industries	Jean Monroe	jean.monroe@co.oconto.wi.us	920-855-2128	www.nvindustries.org
Sealing	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustriesWC/tabid/486/Default.aspx
Sewing	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Sewing	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Sewing	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sewing	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com
Sewing	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sewing	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sewing	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sewing Services	Balsam Lake	Polk	Endeavors Adult Development Center, Inc.	Diana Manning	dmanning@endeavorsadc.org	715.485.8764	www.endeavorsadc.org
Shipping	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustriesWC/tabid/486/Default.aspx
Shipping	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Shipping	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Shipping	Rhineland	Oneida	Headwaters Inc.	Mike Piazza	mpiazza@headwatersinc.org	(715) 369-1337	www.headwatersinc.org
Shrink Sleeving	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Shrink Wrapping	Chilton	Calumet	New Hope Center Inc	Joseph Weidensee	jweidensee@newhopein.org	920-849-9351	www.newhopeinc.org
Shrink Wrapping	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Shrink Wrapping	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Shrink Wrapping	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Shrink Wrapping	Gillett	Oconto	New View Industries	Jean Monroe	jean.monroe@co.oconto.wi.us	920-855-2128	www.nvindustries.org
Shrink Wrapping	Green Bay	Brown	Aspiro, Inc.	Paul Cantwell	pcantwell@aspiroinc.org	920-593-4370	www.aspiroinc.org
Shrink Wrapping	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com
Shrink Wrapping	Manawa	Waupaca	Waupaca County Industries	Gene Ruppent	Gene.Ruppent@co.waupaca.wi.us	920-596-5463	www.co.waupaca.wi.us/WaupacaCountyIndustriesWCI/tabid/486/Default.aspx
Shrink Wrapping	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Shrink Wrapping	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Shrink Wrapping	Milwaukee	Milwaukee	Eisenhower Center, Inc.	Deborah Cabanatuan	cabanatuand@eisenhowercenter.org	414-353-8480	www.eisenhowercenter.org
Shrink Wrapping	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com
Shrink Wrapping	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Shrink Wrapping	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcntr.org	608-326-6486	www.pdcopportunitycenter.org
Shrink Wrapping	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Shrink Wrapping	Rhineland	Oneida	Headwaters Inc.	Mike Piazza	mpiazza@headwatersinc.org	(715) 369-1337	www.headwatersinc.org
Shrink Wrapping	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Shrink Wrapping	Sheboygan	Sheboygan	RCS Empowers Inc	Joe Heidemann	jheidemann@rcspkg.com	920 458 8740 ext 214	www.rcspkg.com
Shrink Wrapping	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Shrink Wrapping	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Shrink Wrapping Auto/Manual - Lg Package	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Silk Screen Printing	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Simple Food Labeling	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Dan Moris	tmcintosh@opcntr.org	608-326-0649	http://kitchen.pdcopportunitycenter.org
Simple Food Packaging	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Dan Moris	tmcintosh@opcntr.org	608-326-0648	http://kitchen.pdcopportunitycenter.org
Simple Machine Operation	Superior	Douglas	Challenge Center, Inc.	Debra Gergen	DGergen@Challenge-Center.org	715 394-2771	www.Challenge-Center.org
Skin Packing	Sheboygan	Sheboygan	RCS Empowers Inc	Joe Heidemann	jheidemann@rcspkg.com	920 458 8740 ext 214	www.rcspkg.com
Skin Wrapping	Racine	Racine	Careers Industries, Inc.	Gary Goodsell	gary@careersindustries.com	(262) 752-4100	www.careersindustries.com
Skin/Blister/Clamshell Packaging	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
Small Assembly	Green Bay	Brown	N.E.W Curative Rehabilitation Inc	John Bloor Lisa Steffen	jbloor@newcurative.org lsteffen@newcurative.org	1-920-593-3500 1-920-593-3538	www.newcurative.org
Smart Phone Privacy Filters (i-Phone, Blackberry models, Droid models, etc.)	Milwaukee	Milwaukee	Wiscraft Inc., Vision Beyond Sight	Mike Girard, Sheryl Kreuger, Cindy Bultman or Jim Kerlin	Sales@Wiscraft.com	414-778-5800	www.Wiscraft.com
Socks	Ripon	Fond du Lac	Diverse Options, Inc.	Lee Zuberbier	LeeZuberbier@yahoo.com	920-748-6387	www.diverseoptions.org
Soil Conditioners - Compost, Mulch, Etc.)	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Sonic Welding	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Sorting	Gillett	Oconto	New View Industries	Jean Monroe	jean.monroe@co.oconto.wi.us	920-855-2128	www.nvindustries.org
Sorting	Green Bay	Brown	Aspiro, Inc.	Paul Cantwell	pcantwell@aspiroinc.org	920-593-4370	www.aspiroinc.org
Sorting	Janesville	Rock	KANDU Industries	Amy Golackson	sales@kanduindustries.com	608-755-4123	www.KanduIndustries.com
Sorting	Jefferson	Jefferson	St. Coletta of Wisconsin	Robert A. Schmidt	BSchmidt@StColettaWI.Org	920-220-0451	www.stcolettawi.org
Sorting	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Sorting	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Sorting	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Sorting	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcntr.org	608-326-6486	www.pdcopportunitycenter.org
Sorting	Racine	Racine	Careers Industries, Inc.	Gary Goodsell	gary@careersindustries.com	(262) 752-4100	www.careersindustries.com
Sorting	Shawano	Shawano	Lakeland Industries	Pat Magee	pat.magee@co.shawano.wi.us	715-526-5547	
Sorting	Waukesha	Waukesha	Easter Seals Southeast Wisconsin	Patrick Metzker	patm@eastersealswise.com	262-953-2210	www.eastersealswise.com
Sorting and Collating	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sorting and Collating	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sorting and Collating	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sorting and Collating	Tomah	Monroe	Handishop Industries	Roy Gilbertson	rgilbertson@handishop.org	608-372-3289	www.handishop.org
Sorting and Collating	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sorting and Collating	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Sorting, Collating and Folding	Milwaukee	Milwaukee	Eisenhower Center, Inc.	Deborah Cabanatuan	cabanatuand@eisenhowercenter.org	414-353-8480	www.eisenhowercenter.org
Soup Mixes	Mineral Point	Iowa	Hodan Center, Inc./ Wisconsin Innovation Kitchen	Annette Pierce	apierce@hodancenter.org	608-987-3558	www.wi.innovationkitchen.org
Soy Candles	Watertown	Jefferson	Bethesda Lutheran Communities	Pete Schloesser	pete.schloesser@mailblc.org	920.261.6097	www.bethesdalutherancommunties.org
Specialty Packaging (wood and corrugated)	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Specialty Pallets	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Spices	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Spices	Racine	Racine	Lakeside Curative Services	Ben Coley	coleyb@lakesidecurative.com	262-598-0098	www.lakesidecurative.com
Staffing Services	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Stakes	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Stakes - Engineers	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Stapling	Green Bay	Brown	Aspiro, Inc.	Paul Cantwell	pcantwell@aspiroinc.org	920-593-4370	www.aspiroinc.org
Stapling	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Stapling	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Stapling	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Stapling	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Strapping	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Strapping	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Strapping	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Strapping	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Sub Assembly	Phillips	Price	Counseling and Development Center, Inc.	Donald Yahn	dyahncdc@hotmail.com	715-339-3966	
Sub Contract Work	Madison	Dane	Madison Area Rehabilitation Centers Inc., MARC East	Debi Webb	dwebb@marc-inc.org	608 241-2929	www.marc-inc.org/
Subcontract Packaging and Assembly	Lancaster	Grant	Southwest Opportunities Center, Inc.	Heather McLean	hmclean@socinc.org	608-723-6659	www.socinc.org
Survey Stakes	Shawano	Shawano	Lakeland Industries	Pat Magee	pat.magee@co.shawano.wi.us	715-526-5547	
Test Kits and Supplies	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Testing Kits	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Toothpaste	Monroe	Green	Greenco Industries, Inc.	Jean Zweifel	contact@greencoind.com	608-328-8311	www.greencoind.com
Toy Chest	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Transport: Product Pick-up and Delivery	Balsam Lake	Polk	Endeavors Adult Development Center, Inc.	Diana Manning	dmanning@endeavorsadc.org	715.485.8764	www.endeavorsadc.org
Trash Can Liners	Racine	Racine	Careers Industries, Inc.	Gary Goodsell	gary@careersindustries.com	(262) 752-4100	www.careersindustries.com
Tree Trimming	West Allis	Milwaukee	Curative Care Network	Jeff Kaminski	jkaminski@curative.org	414-257-4057	www.curative.org
Typesetting with Modem Capability	Portage	Columbia	Northwoods Inc. of Wisconsin	Jeff Aerts	jaerts@northwoodswisconsin.org	608-742-7114	www.northwoodswisconsin.org
U.S.D.A Certified Co-Packer	Fond du Lac	Fond du Lac	Brooke Industries Inc	Scott Swenson	sswenson@brooke.org	920-924-3020	www.brooke.org
UA Collection Kits	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Ultrasonic Welding	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Ultrasonic Welding	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Ultrasonic Welding	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Ultrasonic Welding	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Upholstery	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Vocational Services	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Vocational Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Robin Ugo	Rugo@varcinc.com	608-637-3934	www.varcinc.com
Vocational Services	Mt. Horeb	Dane	Madison Area Rehabilitation Centers Inc., MARC Mt. Horeb	Sara Herman	sherman@marc-inc.org	608-437-5998	www.marc-inc.org/
Vocational Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Robin Ugo	Rugo@varcinc.com	608-637-3934	www.varcinc.com
Vocational Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Robin Ugo	Rugo@varcinc.com	608-637-3934	www.varcinc.com
Vocational Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Robin Ugo	Rugo@varcinc.com	608-637-3934	www.varcinc.com
Vocational Training	Ft. Atkinson	Jefferson	Opportunities, Incorporated of Jefferson County	Ken Maciejewski	kenm@oppinc.com	920-723-2845	www.oppinc.com
Vocational Training	Madison	Dane	Pathways of Wisconsin, Inc.	Steve Flaherty	Steve.Flaherty@pathwaysofwi.org	608-255-5011	www.pathwaysofwi.org
Warehouse Rental or Lease	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Warehousing	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Warehousing	Prairie Du Chien	Crawford	Crawford County Opportunity Center Inc	Thad McIntosh	tmcintosh@opcntr.org	608-326-6486	www.pdcopportunitycenter.org
Warehousing	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Warehousing	Rhineland	Oneida	Headwaters Inc.	Mike Piazza	mpiazza@headwatersinc.org	(715) 369-1337	www.headwatersinc.org
Warehousing	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Warehousing	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Warehousing	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Wayside Janitorial and Lawn Care	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Weigh Counting	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Weigh Counting	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Weigh Counting	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Weigh Counting	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Weighing	Gillett	Oconto	New View Industries	Jean Monroe	jean.monroe@co.oconto.wi.us	920-855-2128	www.nvindustries.org
Wild Bird Seed Blends	Balsam Lake	Polk	Endeavors Adult Development Center, Inc.	Mike Cherrier	mcherrier@endeavorsadc.org	715.485.8773	www.endeavorsadc.org
Wiper Rags	Wausaukee	Marinette	Wausaukee Enterprises, Inc.	Cheryl Stumbris	weishop@centurytel.net	715-856-5441	http://www.wausaukee.com/WausaukeeEnterprises.htm
Wire Assembly	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org

Work Center Products and Services List

Product or Service	City	County	Work Center	Contact Name	Contact email	Contact Phone	Website
Wire Cutting and Stripping	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Wire Cutting and Stripping	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Wire Cutting and Stripping	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Wire Cutting and Stripping	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Wire Harness Services	Mauston	Juneau	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Wire Harness Services	Reedsburg	Sauk	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Wire Harness Services	Richland Center	Richland	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Wire Harness Services	Viroqua	Vernon	Vernon Area Rehab Center, Inc (VARC, Inc)	Jon Ottoson	jottoson@varcinc.com	608-637-3934 ext 314	www.varcinc.com
Wire Stripping	Jefferson	Jefferson	St. Coletta of Wisconsin	Robert A. Schmidt	rschmidt@StColettaWI.Org	920-220-0451	www.stcolettawi.org
Wire Stripping	New Richmond	St. Croix	St. Croix Industries	Jim Roerdink	jim@stcroixind.org	715-246-8294	www.stcroixind.org
Wiring	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Wood and Wood Products	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Wood Assembly	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Wood Chips and Bark - Composted, Shredded, Etc.	Kenosha	Kenosha	Kenosha Achievement Center	Alyssa Germain	agermain@theKAC.com	262-658-9538	www.theKAC.com
Wood components	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Wood Cutting	Eau Claire	Eau Claire	L.E. Phillips Career Development Center Inc.	Neal Svoma	neal@lecdc.org	715-834-2771 ext 118	www.lecdc.org
Wood Fabrication	Manitowoc	Manitowoc	Holiday House of Manitowoc County, Inc.	Larry Bergner	lbergner@holidayhouse.org	920-682-4663	www.holidayhouse.org
Wood Fabrication	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Wood Furniture	Wisconsin Rapids	Wood	Opportunity Development Centers, Inc.	Chuck Summers	csummers@odcinc.com	715-387-1161	www.odcinc.com
Wood Pallets/Skids	Hurley	Iron	Highline Corporation	Donna Reinerio	dreinerio@highlinecorp.org	715-561-4515	www.highlinecorp.org
Wood Products	Superior	Douglas	Superior Vocations Center, Inc.	Toby Johnson	svcinc.pam@superiorvactions.com	715.392.6171	
Wood Products, Pallets, Etc.	Greenwood	Clark	Clark Co. Adult Development Services (ADS)	Joe Meyer	joe.meyer@co.clark.wi.us	(715) 267-7228	www.adsgreenwood.com
Woodworking	Gillett	Oconto	New View Industries	Jean Monroe	jean.monroe@co.oconto.wi.us	920-855-2128	www.nvindustries.org
Workboots (Men's) - Dept. of Corrections	Merrill	Lincoln	Lincoln Industries	Charles E. George	cgeorge@co.lincoln.wi.us	715-539-2523	www.co.lincoln.wi.us

Work Center Products and Services List

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Work Center Products and Services List

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Work Center Products and Services List

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